

# **SYNTHESIS, CHARACTERIZATION AND THERMAL DECOMPOSITION STUDIES OF SOME MALATES COORDINATION COMPOUNDS**

## **Part I. Iron-nickel compounds**

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(Received April 8, 2002; in revised form July 10, 2003)

### **Abstract**

The thermal behaviour of three coordination compounds, potential precursors of nickel ferrite  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_2(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$ ,  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_5\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$  and  $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_3(\text{OH})_3] \cdot 3\text{H}_2\text{O}$  has been investigated to evaluate their suitability as precursors for nickel ferrite. For a complete and reliable assignment of the thermal transformations, the isolable solid intermediates and end products were characterized by IR, X-ray diffraction and Mössbauer investigations. A decomposition scheme is proposed.

**Keywords:** iron-nickel coordination compound, nickel ferrite, thermal analysis

### **Introduction**

The synthesis of mixed oxides through thermal decomposition of polynuclear coordination compounds represents a versatile and predictable method, due to the possibility of controlling the quality (compositional and microstructural) of the end products features, by selecting suitable ligands and outer coordination sphere ions [1–3]. Several studies have been performed using different ligands selected from the carboxylate acids class [4–7]. Their use in mixed oxides precursors has become a subject of interest because of their complexing ability and ease of removal non-toxic gases. The use of the malic ion,  $^-\text{OOC}-\text{CH}_2(\text{OH})-\text{CH}_2-\text{COO}^-$  is a relatively uninvestigated route [8–14].

The aim of the present study is to determine the thermal behaviour of some iron-nickel malates coordination compounds, in order to determine how small changes in their nature may influence the course of thermal decompositions and quality of the final mixed oxide.

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## Experimental

### *Compounds preparation*

As starting materials,  $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ ,  $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  and malic acid of reagent grade, in  $2\text{Fe}^{3+}:1\text{Ni}^{2+}:4$  malic acid ratio were used. As variable synthesis parameters the pH and reaction medium were chosen. While in aqueous medium at  $\text{pH} \sim 2-3$  and  $\sim 4.5-5$   $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$  (**I**) and  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$  (**II**) compounds were formed, an ethanol reaction medium and a pH of  $\sim 4.5-5$  favor the isolation of  $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_3(\text{OH})_3] \cdot 3\text{H}_2\text{O}$  (**III**) compound. The compounds were characterized by elemental chemical analysis: the metal and (C, H, N) content was determined by atomic absorption and microcombustion techniques.  $\text{Fe}_2\text{NiC}_{10}\text{H}_{22}\text{N}_1\text{O}_{22.5}$  Anal. calcd/found: Fe%: 15.98/16.32; Ni%: 8.42/8.56; C%: 16.83/16.58; H%: 2.14/2.55; N%: 2.81/2.31.  $\text{Fe}_2\text{NiC}_{16}\text{H}_{80}\text{N}_{16}\text{O}_{60}$  Anal. calcd/found: Fe%: 6.88/6.84; Ni%: 3.63/3.60; C%: 11.80/11.91; H%: 4.92/4.93; N%: 13.76/13.75.  $\text{Fe}_2\text{NiC}_{12}\text{H}_{25}\text{N}_1\text{O}_{21}$  Anal. calcd/found: Fe%: 16.23/16.23; Ni%: 8.55/8.35; C%: 20.86/28.65; H%: 3.62/3.52; N%: 2.02/2.01.

Diffuse reflectance spectra (400–1000 nm) were recorded at room temperature on a Specord M-40 spectrophotometer using MgO as standard. IR spectra (400–4000  $\text{cm}^{-1}$ ) were recorded with a BIO-RAD FTIR 125 type spectrophotometer, in KBr pellets. The X-ray powder investigations were performed DRON-3 diffractometer, with  $\text{CoK}_\alpha$  radiation. Mössbauer spectra were obtained at room temperature with a constant acceleration spectrometer (PROMEDA type equipment) using a 10 mCi  $\text{Co}^{57}$  (Rh) source. The thermal measurements (TG, DTG, DTG) were performed using a Q-1500 D Paulik–Paulik–Erdey derivatograph in a static air atmosphere.

## Results and discussion

### *Characterization of the coordination compounds*

The corresponding IR spectra of the three compounds (Table 1) suggest that malic acid is coordinated to the metal ions through both its two  $\text{COO}^-$  and C–OH groups. This statement is supported by the split of the free acid carboxylic group band ( $\sim 1730 \text{ cm}^{-1}$ ) into two very strong bands characteristic for coordinated carboxylic group, ( $\nu_{\text{OCOasym}} \sim 1600 \text{ cm}^{-1}$  and  $\nu_{\text{OCOSym}} \sim 1380-1390 \text{ cm}^{-1}$ ), and by the shift towards lower frequencies ( $1120 \text{ cm}^{-1} \rightarrow 1040-1100 \text{ cm}^{-1}$ ) of the band assigned to  $\nu_{(\text{C-OH})}$ . The band appearing in the range of  $600-500 \text{ cm}^{-1}$ , can be attributed to M–O stretching vibration.

For compound (**I**), the splitting of  $\nu_{\text{OCOasym}}$  and  $\nu_{\text{OCOSym}}$  vibrations lead to values of the magnitude of separation  $\Delta\nu = \nu_{\text{asym}} - \nu_{\text{sym}}$ , equal with  $\Delta\nu_1 = 240 \text{ cm}^{-1}$  and respectively  $150 \text{ cm}^{-1}$ . Such results suggest two different coordination mode of  $\text{COO}^-$  group. On the basis of spectroscopic criteria [15], the magnitude of separation  $\Delta\nu = \nu_{\text{asym}} - \nu_{\text{sym}}$  may represent an indication for establishing the different coordination mode of the carboxylate ions. So,  $\Delta\nu$  values included in the range  $140-160 \text{ cm}^{-1}$ , higher than those observed for ionic compounds ( $\Delta\nu_{\text{Na}_2(\text{C}_4\text{H}_4\text{O}_5)} = 180 \text{ cm}^{-1}$ ) suggest a bridging bidentate bonding. On the other hand, values of  $\Delta\nu > 180 \text{ cm}^{-1}$  are characteristic for unidentate coordination compounds. For the same compound the IR spectrum evidenced four peaks between  $600-440 \text{ cm}^{-1}$ , outcome which indicate the pres-

**Table 1** Representative IR frequencies ( $\text{cm}^{-1}$ ) of the three coordination compounds and their decomposition products

Assignment	[Fe <sub>2</sub> Ni(C <sub>4</sub> H <sub>4</sub> O <sub>5</sub> ) <sub>2.5</sub> (OH) <sub>2</sub> ]NO <sub>3</sub> ·5H <sub>2</sub> O					
	cc*	200°C	270°C	300°C	400°C	500°C
v(OH) hydroxyl			3650 w 3627 w	3644 w 3626 w		
v(OH) water	3427 br	3430 br	3430 br	3429 w	3430 w	3400 vw
v(NH <sub>4</sub> ) <sup>+</sup> ammonium						
v(NH <sub>2</sub> )						
v(CO <sub>2</sub> )			2360 w	2360 s	2360 s	2360 w
v <sub>asym</sub> (COO) carboxylate	1652 s	1638 m	1649 vw			
v(CO <sub>3</sub> ) carbonate				1390 m	1394 m	
v <sub>sym</sub> (COO) carboxylate	1390 s	1381 m	1397 w			
σ(CH <sub>3</sub> ) acetate			1380 sh			
v(NO <sub>3</sub> ) nitrate	1309 m					
ρ(CH <sub>3</sub> ) acetate			1070 w	1068 vw		
σ(OH)	1041 w	1042 vw	1020 w	1020 w		
v(CO <sub>3</sub> ) carbonate				870 m	870 w	
v(NO <sub>3</sub> ) nitrate	804 w 700 w					
v(CO <sub>3</sub> ) carbonate				670 m	668 w	
v(M–O)	593 w 536 w 479 w 440 w	600 w 500 w	600 w 500 w	590 vs	595 vs 418 m	595 vs 420 m
(NH <sub>4</sub> )[Fe <sub>2</sub> Ni(C <sub>4</sub> H <sub>4</sub> O <sub>5</sub> ) <sub>3</sub> (OH) <sub>3</sub> ]·3H <sub>2</sub> O						
	cc*	150°C	200°C	250°C	300°C	400°C
v(OH) hydroxyl			3653 w 3680 w	3658 vw	3658 vw	
v(OH) water	3422 br	3420 br	3420 br	3420 br	3420 br	3429 vw
v(NH <sub>4</sub> ) <sup>+</sup> ammonium	~3300 br					
v(NH <sub>2</sub> )						
v(CO <sub>2</sub> )			2362 vs	2360 vs	2360 vs	2360 s
v <sub>asym</sub> (COO) carboxylate	1622 s	1630 s	1630 m			
v(CO <sub>3</sub> ) carbonate			1542 vw			
v <sub>sym</sub> (COO) carboxylate	1401 m	1401 m	1387 vw			
σ(CH <sub>3</sub> ) acetate		~1378 sh				
v(NO <sub>3</sub> ) nitrate						

**Table 1** Continued

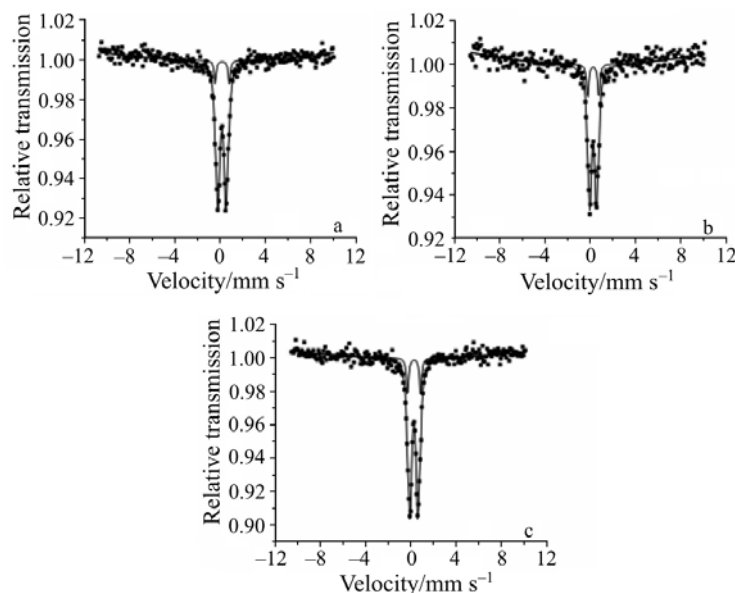
	(NH <sub>4</sub> )[Fe <sub>2</sub> Ni(C <sub>4</sub> H <sub>4</sub> O <sub>5</sub> ) <sub>3</sub> (OH) <sub>3</sub> ].3H <sub>2</sub> O					
	cc*	150°C	200°C	250°C	300°C	400°C
ρ(CH <sub>3</sub> ) acetate			1080 w			
σ(OH)	1041 w		1041 w	1050 vw	1051 vw	
ν(CO <sub>3</sub> ) carbonate				669 w		
ν(NO <sub>3</sub> ) nitrate						
ν(CO <sub>3</sub> ) carbonate						
ν(M–O)	536 w	600 w	600 w	600 w 418 w	600 w 418 w	600 vs 418 w
Assignment	[Fe <sub>2</sub> Ni(C <sub>4</sub> H <sub>8</sub> N <sub>2</sub> O <sub>3</sub> ) <sub>4</sub> (NO <sub>3</sub> ) <sub>8</sub> ].24H <sub>2</sub> O					
	cc*	170°C	210°C	300°C	400°C	
ν(OH) hydroxyl		3658 w	3658 vw	3658 w		
ν(OH) water	3421 br	3420 br	3420 w br	3420 w br	3429 vw	
ν(NH <sub>4</sub> ) <sup>+</sup> ammonium						
ν(NH <sub>2</sub> )	3158 n					
ν(CO <sub>2</sub> )		2360 vs	2360 vs	2360 vs	2360 s	
ν <sub>asym</sub> (COO) carboxylate	1607 s	1650 m	1611 vw			
ν(CO <sub>3</sub> ) carbonate		1444 sh	1542 vw	1547 vw		
ν <sub>sym</sub> (COO) carboxylate	1382 s	1388 m	1387 vw			
σ(CH <sub>3</sub> ) acetate		1360 sh		1381 w		
ν(NO <sub>3</sub> ) nitrate	1287 sh					
ρ(CH <sub>3</sub> ) acetate		1100 w				
σ(OH)	1042 w		1050 vw	1051 vw		
ν(CO <sub>3</sub> ) carbonate						
ν(NO <sub>3</sub> ) nitrate	832 w 694 w					
ν(CO <sub>3</sub> ) carbonate		668 m	669 m	668 m	680 vw	
ν(M–O)	598 w 530 w	583 w 418 w	600 w 418 w	600 w 418 w	600 vs 418 w	

\*Coordination compound

br – broad, vs – very strong, s – strong, m – medium, w – weak, vw – very weak

ence of dissimilar bonds M–O. This finding associated to the fractional coefficient of the malic anion suggests that this compound may exist in a polymeric form.

The electronic spectra evidenced that both metallic ions exhibit an octahedral environment [16]. The bands identified at 660–750 nm and ~460 nm are characteristic for



**Fig. 1** Mössbauer spectra of the polynuclear compounds  
 a –  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$ ; b –  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$   
 and c –  $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_3(\text{OH})_3] \cdot 3\text{H}_2\text{O}$

Ni(II) ( $d^8$ ), being assigned to the  $\nu_2$  ( ${}^3\text{T}_{1g}(\text{F}) \leftarrow {}^3\text{A}_{2g}$ ) and  $\nu_3$  ( ${}^3\text{T}_{1g}(\text{P}) \leftarrow {}^3\text{A}_{2g}$ ) transitions in an  $\text{O}_h$ , high spin environment. For Fe(III) ( $d^5$ ) in a high-spin octahedral environment, the forbidden spin transition bands  ${}^4\text{A}_{1g}$ ,  ${}^4\text{E}_g(\text{G}) \leftarrow {}^6\text{A}_{1g}$  and  ${}^4\text{T}_{1g}(\text{G}) \leftarrow {}^6\text{A}_{1g}$  are identified at 370 and 540 nm.

**Table 2** Mössbauer hyperfine parameters of the investigated coordination compounds

Sample	IS* / $\text{mm s}^{-1}$	QS** / $\text{mm s}^{-1}$	Relative areas / %	Site assignment
$[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$ (I)	0.27	0.71	91.5	$\text{Fe}^{3+}$ , high spin, octa
	0.30	1.25	8.5	$\text{Fe}^{3+}$ , high spin, distorted octa
$[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$ (II)	0.28	0.56	85.8	$\text{Fe}^{3+}$ , high spin, octa
	0.29	1.00	14.2	$\text{Fe}^{3+}$ , high spin, distorted octa
$(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)(\text{OH})_3] \cdot 3\text{H}_2\text{O}$ (III)	0.27	0.69	86.3	$\text{Fe}^{3+}$ , high spin, octa
	0.29	1.16	13.3	$\text{Fe}^{3+}$ , high spin, distorted octa
Errors	$\pm 0.01$	$\pm 0.02$	$\pm 0.7$	

\*isomer shift, \*\*quadrupolar splitting QS

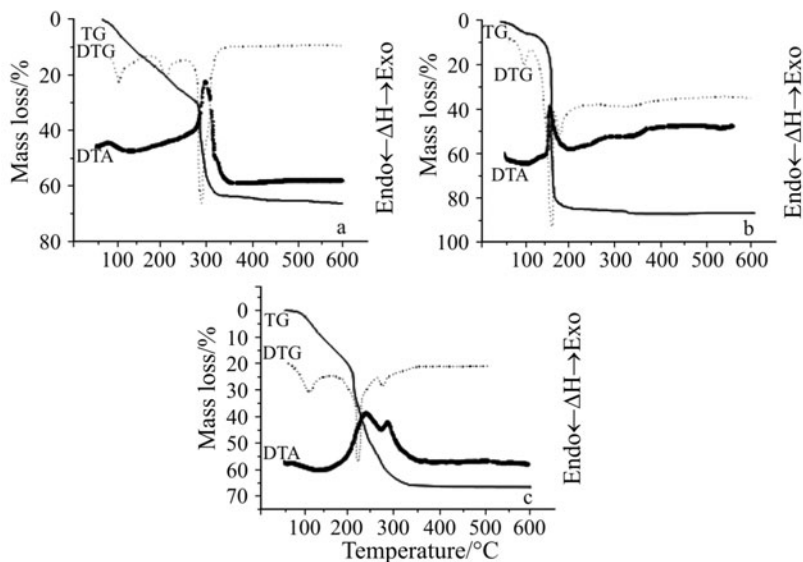
The presence of  $\text{Fe}^{3+}$  in two distinct octahedral environments is revealed by the Mössbauer spectra (Fig. 1 and Table 2). A higher nonequivalence is evidenced for compound **(I)** (higher  $\Delta QS$  value).

#### Non-isothermal analysis of the compounds

##### Thermal behaviour of $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$

The thermal curves (Fig. 2a) reveal four decomposition steps. The first endothermic dehydration (75–150°C) corresponding to 5 water molecules evolving (calcd./found 13.15/12.87%) accompanied by the decrease of the specific absorption bands is followed by a step (150–240°C) assigned to the degradation of nitrate anions and malate oxidative fragmentation with a malonate intermediate formation (calcd./found 18.71/16.70%). The presence of malonates as intermediates of malates decomposition was reported by earlier studies [10,17]. The IR spectra (Table 1) evidenced the disappearance of the bands assigned to  $\text{NO}_3^-$  and  $\text{HO}^-$  groups.

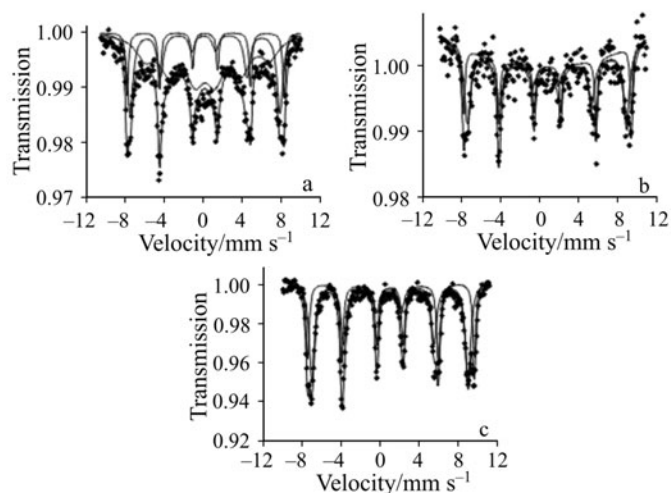
The next decomposition step of a mass loss of 33.91% (240–320°C) represents the malonate lattice breakdown. The decomposition progresses through an acetate intermediate (bands characteristic to  $\text{CH}_3$  group at 1100–1000  $\text{cm}^{-1}$  and shoulder at  $\sim 1380 \text{ cm}^{-1}$ ) leading to a mixture containing beside the main product nickel ferrite ( $\text{Fe}_2\text{NiO}_4$ ) small amounts of iron and nickel compounds. So, Ni,  $\text{NiCO}_3$  (IR bands at 1400 and 668  $\text{cm}^{-1}$ ),  $\text{FeOOH}$  as lepidocrit (crystallographic less developed, IR bands at 3650 and 3627 and 1100  $\text{cm}^{-1}$  characteristic for OH group) and  $\gamma\text{-Fe}_2\text{O}_3$  (crystallographically poorly definable phase) are discerned. Two observations are important to be made. Firstly, an acetate intermediate is iden-



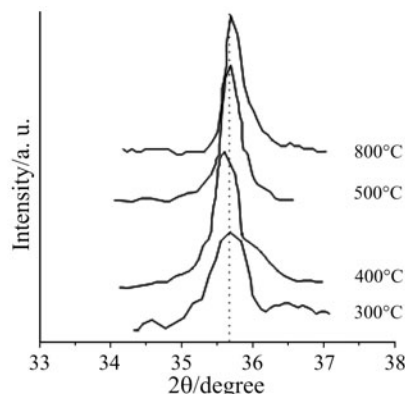
**Fig. 2** Thermoanalytical curves (TG, DTG and DTA) of the polynuclear compounds a –  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$ , b –  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$  and c –  $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)(\text{OH})_3] \cdot 3\text{H}_2\text{O}$  (heating rate of  $5^\circ\text{C min}^{-1}$ )

tified also in the decomposition of monometallic malonates coordination compounds [12,18]. Secondly, the presence of  $\text{NiCO}_3$  may be explained as following: carbonaceous moieties are oxidized on the  $\text{NiO}$  surface, with concomitant reduction of the oxide to the metal. Since the process is conducted in air in the presence of  $\text{CO}_2$  formerly evolved, the metal undergoes rapid reoxidation and carbonation. At  $2630\text{ cm}^{-1}$  a band assigned to the asymmetric mode of  $\text{CO}_2$  is evidenced, suggesting its presence in a trapped state into the solid matrix. At higher temperatures ( $335\text{--}595^\circ\text{C}$ ) a gradual mass loss (1.13%), assigned to  $\text{NiCO}_3$  decomposition. The X-ray patterns of the intermediates obtained at  $400^\circ\text{C}$  indicate the presence of traces belonging to  $\text{FeOOH}$ ,  $\gamma\text{-Fe}_2\text{O}_3$ ,  $\text{Ni}$  and  $\text{NiCO}_3$  beside  $\text{Fe}_2\text{NiO}_4$ . The Mössbauer spectrum of this decomposition product, consist mainly in a superposition of three magnetic sextets corresponding to different iron sites in the lattice (Fig. 3a). The two extreme sextets are characteristics for nickel ferrite [19, 20] (with a relative abundance of about 44%) and correspond respectively to the iron ions in tetrahedral sites (A) and respectively octahedral sites (B). The third sextet exhibits a collapsed magnetic hyperfine structure probably due superparamagnetic effects that are characteristic for small magnetic particles. X-ray diffraction data infer the presence of  $\text{FeOOH}$  and  $\gamma\text{-Fe}_2\text{O}_3$  phases in this decomposition product, which in small particles could be responsible for the collapsed sextet in Mössbauer spectrum of sample.

In the temperature range  $300\text{--}500^\circ\text{C}$  the reaction progress is accompanied by the shifts of spinel most intensive line 311 (Fig. 4): firstly to lower  $2\theta$  values ( $300\text{--}400^\circ\text{C}$ ), secondly to higher ones ( $400\text{--}500^\circ\text{C}$ ). This behaviour suggest that in the initial spinelic structure, iron is incorporated at lower temperatures leading to an iron rich ferrite and islands of reached  $\text{Ni}$  compounds. According to the literature data, when iron content increases, the  $2\theta$  values of the diffraction line (311) decrease. A stoichiometric nickel ferrite is formed by diffusion of  $\text{Ni}^{2+}$  into the spinel structure, process which is accomplished at approximately  $500^\circ\text{C}$  (a shift to higher  $2\theta$  values of 311 line).



**Fig. 3** Mössbauer spectra of the oxide obtained from  
 a –  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$ ; b –  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$   
 and c –  $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)(\text{OH})_3] \cdot 3\text{H}_2\text{O}$



**Fig. 4** X-ray diffraction reflection 311 of the spinel phase obtained at different temperatures

#### Thermal behaviour of $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$

Five main regions of mass loss are identified in the thermal decomposition of  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_8\text{O}_3\text{N}_2)_4](\text{NO}_3)_8 \cdot 24\text{H}_2\text{O}$  compound (Fig. 2b). A first (78–121°C) endothermic one, is assigned to a partial dehydration ( $-5\text{H}_2\text{O}$ , calcd/found 5.61/6.01%).

The next region (121–211°C) of mass loss (78.87%), represents the collapse of the malate lattice simultaneously with nitrate decomposition. The associated thermal effect changes from weak endo to a strong exo during reaction development, reflecting that the prevailing process shifts from an endo breakdown of the anion lattice to a vigorous oxidation of the carbonaceous and amide moieties (by  $\text{Ni}^{2+}$  and/or evolved nitrate). The TG/DTG curves reveal at least two decomposition steps. The first one (121–171°C) may be assigned to the formation of the unstable mixture iron oxohydroxyl-nickel acetate ( $2\text{FeOOH} \cdot \text{Ni}(\text{CH}_3\text{COO})_2$ ) which decompose further leading as in the first case to a carbonate intermediate.

A continuous mass loss (3.5%) ascribed to  $\text{NiCO}_3 \rightarrow \text{NiO}$  change occurs in the temperature range 271–279°C. Beside  $\text{Fe}_2\text{NiO}_4$ , monometallic impurities such as Ni,  $\text{NiCO}_3$ ,  $\text{FeOOH}$  as lepidocrit and  $\gamma\text{-Fe}_2\text{O}_3$  (a well defined pattern) and a mixed iron-nickel oxohydroxid ( $\text{Fe}_{0.67}\text{Ni}_{0.33}\text{OOH}$ ) were identified in the intermediate isolated at 300°C.

A well-defined decomposition step, assigned to water release from the oxohydroxides generated in reaction medium, likewise iron malate decomposition [10] is recorded in the 311–372°C temperature range. The Mössbauer spectrum performed at 400°C evidenced nickel ferrite as single iron containing phase (Fig. 3b).

The last decomposition step, consist in a slight mass gain (0.24%) recorded in the range 421–491°C, supporting the assumption that the sample underwent an oxidizing reaction. The appearance of nickel ferrite closely followed by a continuous mass gain, indicate the formation of a defect ferrite structure.

#### Thermal behaviour of $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_3(\text{OH})_3] \cdot 3\text{H}_2\text{O}$

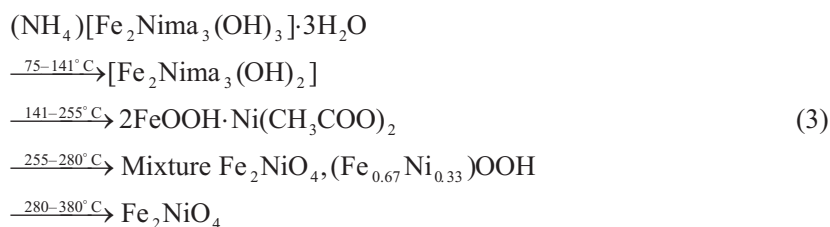
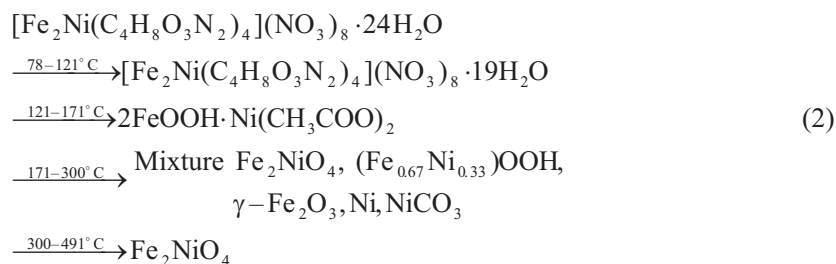
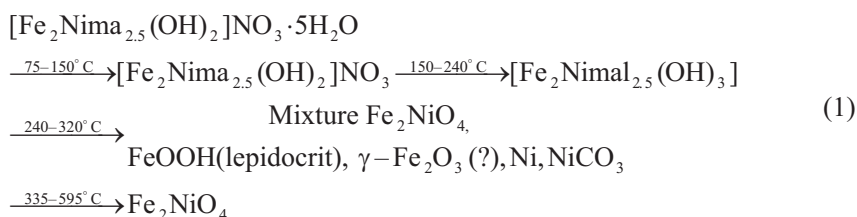
The thermal curves show two main ranges of mass loss (Fig. 2c). The first endo decomposition step (75–141°C) was assigned to a partial dehydration and ammonia evolving process ( $-3\text{H}_2\text{O} - \text{NH}_4\text{OH}$ , calcd/found 13/01/12.01%).



The second region (141–255°C) represents the anion breakdown process with formation of the same unstable intermediate  $2\text{FeOOH}\cdot\text{Ni}(\text{CH}_3\text{COO})_2$  (calcd/found 74.26/73.5%). This compound decompose via a malonate intermediate (Table 1) in  $\text{Fe}_2\text{NiO}_4$  (255–338°C). It is worth mentioning that at 300°C the single foreign phase detected in the oxide is the mixed oxohydroxyl  $\text{Fe}_{0.67}\text{Ni}_{0.33}\text{OOH}$ . The Mössbauer spectra of the oxide obtained by calcination at 400°C (Fig. 3c) exhibit only two magnetic hyperfine sextets characteristics for nickel ferrite structure. The result is confirmed by X-ray diffraction.

## Discussions

On the basis of thermogravimetric and complementary measurements (IR, X-ray diffraction and Mössbauer) the following decomposition pathways may be assumed for the three studied compounds:



The temperatures above the arrows are detected at a heating rate of  $5^\circ\text{C min}^{-1}$ , and ma and mal represent the dianions of malic respective malonic acids.

The following outcomes concerning the solid state mechanism may be pointed out:

a) The conversion process of  $[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_{2.5}(\text{OH})_2]\text{NO}_3 \cdot 5\text{H}_2\text{O}$  compound is mildly segregative and gives a somewhat inhomogeneous distribution of Ni and Fe

ions. This behavior is induced partly by the non-equivalency of the metals environments and, on the other hand by the presence  $\text{NO}_3^-$  ions. On heating, in the temperature range 300–500°C, they are incorporated into the seed spinel lattice. A good pure  $\text{NiFe}_2\text{O}_4$  is obtained at 500°C/4 h.

b) Comparative with compound (I), the metal ions in compounds (II) and (III) are initially held in a higher state of uniform distribution. It is expected that during the rapid thermal decomposition this distribution will be largely retained. The result is a homogenous blend of  $\text{NiFe}_2\text{O}_4$  and  $\text{Fe}_{0.67}\text{Ni}_{0.33}\text{OOH}$ , compound in which the metal ratio is the same as in ferrite. The presence of  $\text{NO}_3^-$  in compound (II) determines a more energetic decomposition comparative with the one underwent by compound (III), leading to an overheating of the sample. As a consequence, the monometallic compounds are formed in competition with  $\text{Fe}_{0.67}\text{Ni}_{0.33}\text{OOH}$ , and ferrite crystallization. The appearance in the decomposition progress of nickel ferrite, closely followed by a continuous mass gain, indicate the formation of a defect ferrite structure. Since the X-ray diffraction results points explicitly a spinelic structure with deviation from stoichiometry, without other spinelic foreign phases (>400°C), and taking into account the absence of  $\text{Fe}^{2+}$ , we are ready assume that a compound with the general formula  $\text{Ni}_{1-x-\alpha}\text{Fe}_{1-x+\alpha}[\text{Ni}_{1-x}\text{Fe}_{1+x-\alpha/3*\alpha/3}]\text{O}_4$  may be formed.

c) The initial homogeneous distribution of the metallic ions is preserved during the thermal decomposition of the compound  $(\text{NH}_4)[\text{Fe}_2\text{Ni}(\text{C}_4\text{H}_4\text{O}_5)_3(\text{OH})_3]\cdot 3\text{H}_2\text{O}$ , leading to a mixture of  $\text{Fe}_2\text{NiO}_4$  and  $\text{Fe}_{0.67}\text{Ni}_{0.33}\text{OOH}$ . The compound's homogeneity together with its composition favors the formation of nickel ferrite, being no concentrating regions.

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The research was financial supported by MATNANTECH program.

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